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## Birefringence in optical waveguides made by silicon nanocrystal superlattices

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We investigate the optical properties of planar waveguides where the core layer is formed by a silicon nanocrystals (Si-nc)/SiO<sub>2</sub> superlattice. M-line measurements of the different waveguides yield the mode indices, which can be modeled by assuming anisotropic optical properties of the core layer. This anisotropy is related to the superlattice, i.e., it is a form birefringence. By modeling the m-line measurements with the structural data obtained by transmission electron microscopy analysis, we determine for each waveguide the value of the form birefringence, an upper limit of the nanocrystals size and their refractive index. Values of the form birefringence as high as 1% have been found. © 2004 American Institute of Physics. [DOI: 10.1063/1.1779969]

Low-dimensional silicon, as silicon nanocrystals (Si-nc), is a material with extremely interesting optoelectronic properties.<sup>1</sup> Efficient room-temperature emission which can be also electrically excited, 2 nonlinear optical properties with increased third-order nonlinear susceptibility,<sup>3</sup> and stimulated emission<sup>4</sup> are just some examples. The usual process to form Si-nc is by a thermally induced phase separation of Si and SiO<sub>2</sub>. An undesired result of this process is the large size dispersion of the Si-nc. Recently, an approach to reduce the size dispersion has been proposed.<sup>5</sup> This is based on the deposition of nanometer-thick multilayers of SiO2 and  $SiO_{y}$  ( $y \approx 2$ ). After thermal annealing at a high temperature, a phase separation occurs only in the SiO<sub>v</sub> layers where Si-nc form with a typical size constrained to the SiO<sub>v</sub> thickness. In this way, a very narrow dispersion of Si-nc sizes is achieved.5 The final result is a stack of layers of SiO2 and Si-nc rich SiO<sub>2</sub>, called a superlattice (SL) in the following.

Si-nc rich samples have homogeneous optical properties because the Si-nc sizes are much smaller than the wavelength of light. Their refractive index depends on the Si-nc sizes and concentration. Si-nc-based waveguides where the cladding layers are formed by SiO2 and the core layer is rich in Si-nc can be formed. Usually Si-nc are randomly arranged in the waveguide core and the resulting optical constants are isotropic. On the contrary, in the Si-nc/SiO<sub>2</sub> SL, there is a stack of alternate low and high refractive index nanometerthick layers, which forms an homogeneous medium with a high form birefringence. In this system, the optical constants are uniaxial with ordinary  $n_o$  and extraordinary  $n_e$  refractive indices. A negative material birefringence  $\beta = (n_e - n_o)/n_o$  is predicted theoretically.<sup>6,7</sup> In this letter, we confirm this theoretical prediction and report on the optical characterization and modeling of the form birefringence of Si-nc/SiO<sub>2</sub> SLs. Waveguides were produced in a conventional evaporation system by deposition of the layered structure on a quartz

TABLE I. Nominal growth parameters and parameters extracted from cross-sectional TEM images for the studied waveguides.  $d_{\rm SiO_y}$  is the nominal thickness of the silicon oxide deposited layers,  $d_{\rm SiO_2}$  is the nominal thickness of the silica layers, and  $N_{\rm Si}$  and  $N_{\rm SiO_2}$  are the number of SiO and SiO<sub>2</sub> layers in the active SL.

Waveguide name	A	В	С	D						
(a) Nominal parameters										
$d_{\mathrm{SiO}_{\mathrm{y}}}$ (nm)	2	3	4	5						
$d_{SiO_2}$ (nm)	5	5	5	5						
$N_{ m NS}/N_{ m SiO_2}$	45/46	45/46	45/46	45/46						
(b) TEM data										
Bottom SiO <sub>x</sub> thickness (nm)	25	25	71	11						
Superlattice thickness (nm)	152	186	214.5	295.2						
Top $SiO_x$ thickness (nm)	69.5	68	14	25						
Total measured thickness (nm)	247	270	291	331						

substrate. Rotation of the substrate enables high deposition homogeneity over the whole wafer. More details on the growth method and apparatus are reported in Ref. 5. Briefly, the SL structure is formed by repetitive depositions of nanometer thick  $SiO_v$  ( $y \approx 1$ ) and  $SiO_2$  layers. The  $SiO_v$  layers were deposited by reactive evaporation of SiO powders in a vacuum, while for SiO<sub>2</sub> an additional oxygen pressure of 1  $\times 10^{-4}$  mbar was used. The substrate temperature was 100 °C. The stoichiometry was measured by Rutherford backscattering method using equally deposited thick SiO and SiO<sub>2</sub> films. After deposition, annealing at 1100 °C in a N<sub>2</sub> atmosphere for 1 h induces the formation of Si-nc. Four planar waveguides (named A, B, C, D) have been investigated, see Table I. They differ mainly for the thickness of the SiO, layers in the SL. TEM (transmission electron microscopy) studies show that during the annealing, oxidation takes place at the interfaces between the SL and the quartz substrate or the air because the quartz substrate was not preannealed to drive out residual water. Such oxidation consumes a few Si-nc/SiO<sub>2</sub> periods replacing them with an amorphous SiO<sub>x</sub>

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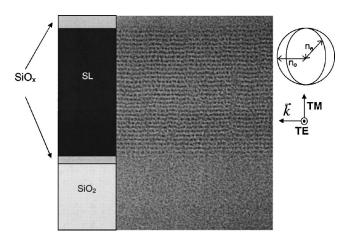


FIG. 1. TEM image of waveguide B (right) and schematization of the structure used in the simulations (left).  $\bf k$  is the propagation vector of the guided wave. TE and TM define the two polarizations of the light. It is also showed the indexes ellipse.

layer ( $x \approx 2$ ) whose thickness is sample dependent. Hence, the final structure of the waveguides is a sequence of four layers: A quartz cladding, a bottom  $SiO_x$  layer, a Si-nc/ $SiO_2$  SL core layer, and a top  $SiO_x$  layer (see Fig. 1). Their thickness is determined by TEM and reported in Table I. By dividing the measured thickness of the SL core by the counted number of SL periods, the SL period thickness can be estimated.

To characterize the optical properties of the waveguides, standard m-line measurements have been performed with two wavelengths:  $\lambda = 633$  and 543 nm. Representative m-line measurements on waveguide D are shown in Fig. 2 and a summary of the results on all the waveguides is reported in Table II. Each data point is an average of repeated measurements on various points on the waveguide. The waveguides were single-mode waveguides.

As expected, the effective modal indices  $n_{\rm TE}$  and  $n_{\rm TM}$  and the modal birefringence ( $B=n_{\rm TE}-n_{\rm TM}$ ) depend on both the wavelength (due to index dispersion) and the Si-nc size (due to a variation in the overall Si content of the SL layer). Usually,  $n_{\rm TE}$  and  $n_{\rm TM}$  can be simulated by using a waveguide simulation code, where the Si-nc rich layer is described by a single refractive index. In our data, because of the multilayer structure which causes anisotropy in the optical constants,

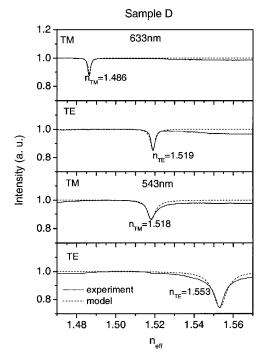


FIG. 2. M-line measurements for the TE and TM polarization on waveguide D (solid) together with a simulation (dash) made using the extracted ordinary and extraordinary indexes.

i.e., birefringence, we have to use two indices in the simulation: An ordinary  $(n_o)$  and an extraordinary  $(n_e)$  refractive one. An estimation of these indices can be done by using:<sup>8,9</sup>

$$n_0^2 = \frac{N_{\rm NS} n_{\rm NS}^2 d_{\rm NS} + N_{\rm SiO_2} n_{\rm SiO_2}^2 d_{\rm SiO_2}}{d_{\rm NS} + d_{\rm SiO_2}},$$
(1a)

$$\frac{1}{n_e^2} = \frac{d_{\text{NS}} + d_{\text{SiO}_2}}{\frac{N_{\text{NS}}d_{\text{NS}}}{n_{\text{NS}}^2} + \frac{N_{\text{SiO}_2}d_{\text{SiO}_2}}{n_{\text{SiO}_2}^2}},$$
(1b)

where the average is performed on the SL layer assuming a periodic structure of  $N_{\rm NS}$  layers with refractive index  $n_{\rm NS}$  and thickness  $d_{\rm NS}$  (the Si-nc rich layers), and  $N_{\rm SiO_2}$  with a refractive index  $n_{\rm SiO_2}$  and thickness  $d_{\rm SiO_2}$  (the SiO<sub>2</sub> layers). This

TABLE II. Summary of the different waveguide parameters extracted from the m-line measurements, simulations and TEM images.  $n_{\rm TE}(n_{\rm TM})$  is the modal index for TE (TM) mode, B is the modal birefringence,  $\Gamma_{\rm TE}(\Gamma_{\rm TM})$  is the optical filling factor in the waveguide core for TE (TM) mode, and  $n_o$  and  $n_e$  are the ordinary and extraordinary effective indices of the core layer.  $\beta = 100*(n_e - n_o)/n_o$  is the material birefringence.

	Waveguide B		Waveguide C		Waveguide D	
	633 nm	543 nm	633 nm	543 nm	633 nm	543 nm
$n_{\mathrm{TE}}$	1.462±0.001	1.473±0.001	1.476±0.001	1.497±0.001	1.519±0.001	1.553±0.001
$n_{\mathrm{TM}}$	$1.456\!\pm\!0.002$	$1.463 \pm 0.001$	$1.458\!\pm\!0.001$	$1.471 \pm 0.001$	$1.486\!\pm\!0.001$	$1.518\!\pm\!0.001$
$B = n_{\mathrm{TE}} - n_{\mathrm{TM}}$	$0.006 \pm 0.003$	$0.010\!\pm\!0.002$	$0.018\!\pm\!0.002$	$0.026\!\pm\!0.002$	$0.033 \!\pm\! 0.002$	$0.035 \pm 0.002$
$\Gamma_{\mathrm{TE}}(\%)$	27	42	44	59	72	81
$\Gamma_{\rm TM}(\%)$	3	23	10	35	56	73
$n_{SiOx}$	1.4755	1.4790	1.4755	1.4790	1.4755	1.4790
$n_o$	$1.564 \pm 0.003$	$1.568\!\pm\!0.002$	$1.600 \pm 0.002$	$1.611 \pm 0.002$	$1.621 \pm 0.001$	$1.643 \pm 0.001$
$n_e$	•••	$1.567\!\pm\!0.005$	$1.581 \pm 0.004$	$1.596\!\pm\!0.002$	$1.603 \pm 0.001$	$1.624\!\pm\!0.001$
$\beta$ (%)	•••	$-0.5 \pm 0.5$	$-1.1 \pm 0.3$	$-1.0 \pm 0.3$	$-1.1 \pm 0.1$	$-1.1\pm0.1$
$d_{ m NS}$	•••	$2.2\pm0.3~\text{nm}$	$3.1\pm0.2~\text{nm}$	$3.3\pm0.1~\text{nm}$	$4.4\pm0.1~\text{nm}$	$4.4\!\pm\!0.1~\text{nm}$

model fixes the condition  $n_e < n_o$ , i.e., negative birefringence.

As sample D has a negligible thickness of the  $SiO_x$  layers (see Table I), we modeled it as a three-layer waveguide: Air, quartz, and the SL core layer. It was assumed that  $n_{SiO_2}$ =1.458 or 1.457 at 543 or 633 nm. Simulation of the m-line data yields  $n_o$  and  $n_e$ . From  $n_o$ ,  $n_e$ , and Eq. (1),  $d_{NS}$ ,  $d_{SiO_2}$ , and  $n_{NS}$  are found with the only constraint that  $d_{SiO_2}$  $+d_{NS}$  should be equal to the SL period measured by TEM. The procedure is different for the other waveguides because of the thickness of the  $SiO_x$  layers (Table I). The refractive index  $n_{SiO_y}$  of such layers is not known. As in the TEM images, no contrast between the  $SiO_x$  layers and the quartz substrate is observed, we make the conservative assumption of taking  $x \le 2$ , i.e.,  $n_{SiO_x} \approx n_{SiO_2}$ . Moreover, if we consider that the composition of the deposited SiO<sub>v</sub> layers in the SL and the annealing temperature are the same for all the waveguides, we can assume the very same  $n_{NS}$  for all waveguides, that found for waveguide D. In this way, a pair of  $n_o$  and  $n_e$  which models the m-line measurements and solves Eq. (1) can be obtained by using as free parameters  $d_{\rm NS}$  and  $d_{\rm SiO_2}$ , only. In Table II, the results of this procedure are reported. The material birefringence values we found are robust with respect to variation in  $n_{SiO}$ .

Waveguide D supports both the transverse electric (TE) and transverse magnetic (TM) modes with the highest filling factors. The modeling of the complete waveguide structure, with the two thin SiO<sub>x</sub> layers, yields a value for the birefringence parameter  $\beta \approx -1.1\%$ . The estimated refractive index  $n_{\rm NS}$  is 1.705 at 633 nm and 1.735 at 543 nm. Waveguide C has smaller filling factors but similar  $\beta \approx -1.1\%$  as waveguide D. Waveguide B at 633 nm shows a weak optical confinement of the TE mode and an extremely weak for the TM mode because of the small thickness of the SL core. No reliable birefringence value can be extractred for this wavelength. At 543 nm, both TE and TM modes are well confined in waveguide B. The modeling yields a  $\beta \approx -0.5\%$ , lower than that for the other waveguides. Waveguide A does not support any modes due to the significant large oxidation of the SL layers.

In order to make another check of the model, we measured other Si-nc-rich waveguides obtained by ion implantation and annealing. <sup>11</sup> M-line measurements yield modal bire-fringence in the 0.02-0.01 range, i.e., in the same range as those found in this letter. However, by fitting the m-line measurements, we found  $n_o = n_e$ , i.e., the core layer of the waveguides behaves as an isotropic media with refractive index in the range, from 1.55 to 1.65. This strongly supports the *form* nature of the observed birefringence in the SL-based waveguides.

It is worth noting that modeling of the waveguide data yields the same  $d_{\rm NS}$  for the two wavelengths used:  $d_{\rm NS}$ =4.4, 3.3, and 2.2 nm for the D, C, and B waveguide, respectively. These numbers are consistent with the photoluminescence measurements reported elsewhere <sup>12</sup> and the nominal growth parameters (Table I).

The extracted  $n_{\rm NS}$  value needs some comments. By making use of the Bruggemann approximation for isotropic me-

dia, we can estimate refractive index value of the Si-nc-rich layer.8 Let us assume that all the excess Si in the deposited SiO<sub>v</sub> layer is consumed in the formation of the Si-nc. If a perfect phase separation in Si-nc and SiO2 is assumed, this corresponds to a Si volumetric fraction of 30%. By using the Bruggemann approximation, we found n=1.97 at 633 nm and 2.01 at 543 nm, where we have taken the refractive index of bulk silicon for the Si-nc. It is possible to refine this estimation by taking into account that the refractive index of the Si-nc can be lower than that of Si bulk. 13,14 In any case, the obtained values are higher than  $n_{NS}$  leading us to think that either the composition of the matrix is not pure SiO<sub>2</sub> (e.g., contamination with N or other species is present) or not all excess Si is spent in the formation of nanocrystals. Evidence of an intermediate region of amorphous SiO<sub>x</sub> coating the Si-nc surface has been reported in literature. 15 Energyfiltered TEM measurements show that the quantity of Si in the Si-nc is lower than the quantity of excess Si in the deposited SiO<sub>r</sub>. <sup>16</sup> Both observations support our results.

In conclusion, we have found a negative form birefringence of about 1% in a set of planar waveguides whose active core was a periodic repetition of a Si-nc-rich SiO<sub>2</sub> layer and a SiO<sub>2</sub> layer. This form birefringence could be exploited in optical devices, such as wavelength filters, coherence modulators, and polarization converters.<sup>17</sup> Its modeling allows the determination of different structural and optical parameters of the SLs. As in other reports, we found a lower Si-nc concentration than expected from pure stoichiometric arguments.

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